

[illegible][illegible]

	Cost	Expense	Number of Units	Total	Offshore	Free Ship	Material Off	Logistics Off	Free Insurance on Off	Cost Free Insurance	Volume	Free Insurance on Off
27	100	100		100	10%	10000	10000	1000000	1000000	1000000	1000000	1000000
27	100	100	10	100	1	10000	10000	1000000	1000000	1000000	1000000	1000000
27	100	100	10	100	100	10000	10000	1000000	1000000	1000000	1000000	1000000

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